

# **Swivel Joints**



#### Specifications

Nominal Size :  $2" \sim 4"$ 

Temperature Rating: -29  $^{\circ}$   $\sim 121$   $^{\circ}$  (PU)

Service: Standard

Manufacturing standard: API 16C & NACE MR0175

#### Descriptions

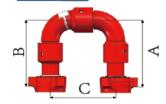
SLETPETRO swivel joints are forged from TIMKEN 4715 LC alloy steel with round bore design, and are specially heat treated to ensure the durability and longevity. The design of wall thickness is based on the comprehensive analysis of weight, wear resistance and toughness. It's the best choice for protecting the ground pipeline joints in fracturing, cementing, acidizing and well testing.

#### **Features**

- Triple step ball race design increases the wall thickness of vital part and enhances the intensity without increasing swivel joint weight.
- The case and flow path hardness can reach HRC58-62, and core strength can reach HRC28-34 to ensure wear resistance, fatigue strength and toughness.
- The proven metal frame packing design ensures the sealing reliability.
- Adopt special forming process, the 3"1502 swivels enable to pass a 63mm ball. Ensure the
  unrestrictive flow path and reduce the resistance.

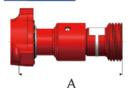


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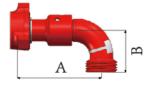
Naminal Cias	Nominal Size End Connections  2" FIG1502 FXM		Rated Working Pressure	Dir	C:		
Nominai Size			Mpa/Psi	А	В	С	Service
2"			105/15000	279	277	273	Standard
2"	FIG1502	MXM	105/15000	279	279	273	Standard
3"	FIG1502	FXM	105/15000	369	369	416	Standard
3"	FIG1502 MXM		105/15000	369	369	416	Standard
3"	FIG2002	FXM	140/20000	516	516	540	Standard
3"	FIG2002	MXM	140/20000	516	516	540	Standard
4"	FIG1502	FXM	105/15000	516	516	540	Standard
4"	FIG1502	MXM	105/15000	516	516	540	Standard

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Nominal Size	End Conn	ections	Rated Working Pressure	Dimensions(mm)	Service	
Norminal Size	Life Com	CCCIOTIS	Mpa/Psi	A	Service	
2"	FIG1502	FXM	105/15000	283	Standard	
3"	FIG1502	FXM	105/15000	321	Standard	
3"	FIG2002	FXM	140/20000	490	Standard	
4"	FIG1502	FXM	105/15000	490	Standard	

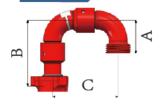
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Nominal Size	End Connections		Rated Working Pressure	Dimensi	ons(mm)	Service	
Nominal Size	Liid Coiiik	CUOIIS	Mpa/Psi	А	В	Service	
2"	FIG1502	FXM	105/15000	281	140	Standard	
3"	FIG1502	FXM	105/15000	369	202	Standard	
3"	FIG2002	FXM	140/20000	524	258	Standard	
4"	FIG1502	FXM	105/15000	524	258	Standard	

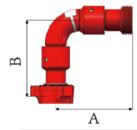


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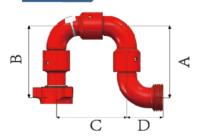
Nameiral Cina	End Connections		Rated Working Pressure	Din	Camilaa		
Nominal Size   End Connections		Mpa/Psi	A	В	С	Service	
2"	FIG1502	FXM	105/15000	140	277	277	Standard
3"	FIG1502	FXM	105/15000	202	369	416	Standard
3"	FIG2002	FXM	140/20000	258	516	540	Standard
4"	FIG1502	FXM	105/15000	247	516	540	Standard

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Naminal Sizo	minal Size End Connections		Rated Working Pressure	Dimensi	ons(mm)	Service	
NOMINAL SIZE			Mpa/Psi	Α	В		
2"	FIG1502	FXM	105/15000	279	277	Standard	
3"	FIG1502	FXM	105/15000	396	369	Standard	
3"	FIG2002	FXM	140/20000	516	516	Standard	
4"	FIG1502	FXM	105/15000	516	516	Standard	

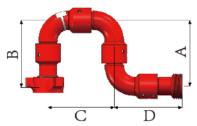
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Nameiral Cina	End Connections		Rated Working Pressure	[	Service				
Nominal Size   End Con		ections	Mpa/Psi		В	С	D	Service	
2"	FIG1502	FXM	105/15000	277	277	277	140	Standard	
3"	FIG1502	FXM	105/15000	416	369	416	202	Standard	
3"	FIG2002	FXM	140/20000	540	516	540	258	Standard	
4"	FIG1502	FXM	105/15000	540	516	540	258	Standard	



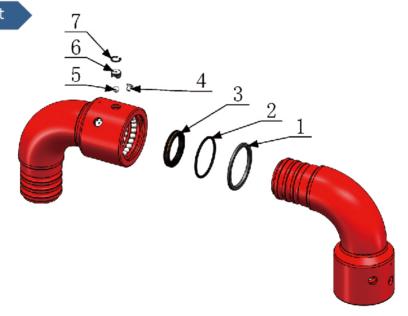
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	Naminal Circ	End Connections		Rated Working Pressure	[	Service				
Nominal Size		End Connections		Mpa/Psi	Α	В	С	D	Service	
l	2"	FIG1502	FXM	105/15000	274	277	274	280	Standard	
	3"	FIG1502	FXM	105/15000	416	369	416	369	Standard	
	3"	FIG2002	FXM	140/20000	540	516	540	516	Standard	
ı	4"	FIG1502	FXM	105/15000	540	516	540	516	Standard	

#### Swivel Joints Repair Kit

- 1. O Ring I
- 2. O Ring II
- 3. Packing
- 4. Srew
- 5. Balls
- 6. Ball Plugs
- 7. Snap Rings



Nominal Size	End Connections	Rated Working Pressure Mpa/Psi	O Ring I	O Ring II	Packing	Srew	Balls	Ball Plugs	Snap Rings	Service
2"	FIG1502	105/15000	1	1	1	1	24, 24, 24	3	3	Standard
3"	FIG1502	105/15000	1	1	1	1	34, 35, 36	3	3	Standard
3"	FIG2002	140/20000	1	1	1	1	26, 27, 28	3	3	Standard
4"	FIG1502	105/15000	1	1	1	1	26, 27, 28	3	3	Standard

Consult factory for special working pressure, end connections, low temperature or sour gas service.